

A diagram of a rectangular plate with a hatched border. The overall width is 40, the overall height is 60, and the thickness of the hatched border is 3. The inner white rectangle has a width of 34 and a height of 54.

Technical drawing of a mechanical part. The part is a rectangular block with a width of 60 and a height of 12.5. The top surface is shaded gray. The top surface has a surface finish of Ra 12.5. The side surfaces have a surface finish of Ra 12.5. A blue arrow labeled 'A' points to the top surface. A blue dashed line extends from the top surface down to the bottom surface.

A 3D line drawing of a rectangular box with rounded corners. The top edges are defined by a double-line border, while the vertical edges are single lines. The drawing is shown from an isometric perspective, highlighting the front, top, and right side of the box.

ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	Ýpl.
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
Nom. Size	Class		
>20000	9,0	8,0	
<20000	8,0	7,0	
<16000	7,0	6,0	
<12000	6,0	5,0	
<8000	5,0	4,0	
<4000	4,0	3,0	
<2000	3,0	2,0	
<1000	2,0	1,5	
<400	1,0	1,0	
30-120	1,0	0,5	
2-30	1,0	0,5	
L mm	A ±	E ±	
Nom. Size	Class		

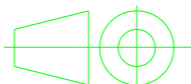
✓ (Ra 12.5/▽)

Edge without
dimension
according to
DIN ISO 13715

Tolerance for
holes and shafts
without marks
on drawing

Hole H12-Shaft h12

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color		Modf. No	Modification Description	Date	Sign

				S355J2H EN10210		0,3
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlyk Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
		CL3 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm <input type="checkbox"/> Lr <input type="checkbox"/> Sm <input type="checkbox"/> Sr <input type="checkbox"/>	
	Approved	L.Giovinazzo	26/05/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo	26/05/2023	1:1		
	Prepared	F.Felsini	26/05/2023			
		Tube -			GZ10.07.20.10001	
Date:26/05/2023		Sheet : 1/1		Size:A3	Rev: 00	